

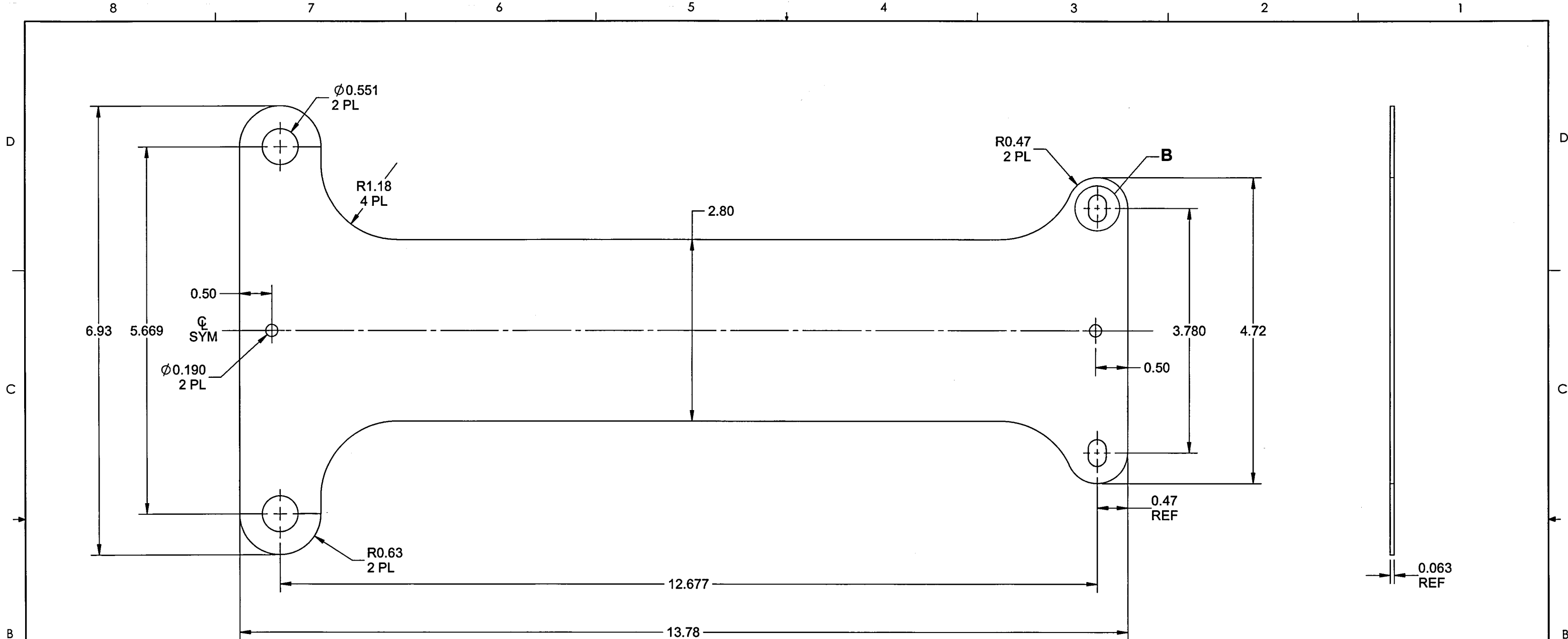
D5478-1 AFT WEARPLATE

- NOTES:
- 1) MATERIAL: MAKE FROM D5478-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044 6.1
 - 7) WEIGHT: lbs
 - 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 AUTOMATIC WELDING OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

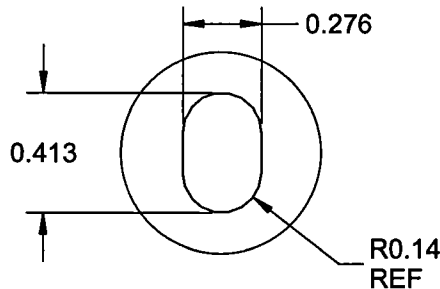
RELEASED
2017-08-10
ECN 17-614

APPROVED

A	NEW ISSUE	VS	17.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5478	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	AFT WEARPLATE	NTS
DATE	17.03.07	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5478-1F FLAT PATTERN



DETAIL B

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THK)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA 240
REF DART SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044 6.1
 - 7) WEIGHT: lbs
 - 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5478-1F.DXF REV A

RELEASED
2017-08-10

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D5478	REV. A
MFG. APPR.	DD		SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	AFT WEARPLATE	NTS
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